



## Short Machine Taps

american tapered pipe thread, taper 1:16

## Maschi a macchina corti

filettatura americana conica per tubi, cono 1:16



**HSS-E**

**NPTF**

Nominal Diameter	L 1	L 2	D 2	☐	Art.-No.
S					

### Form B, Spiral Point / con imbocco corretto

NPTF 1/16 x 27	55	19	6.5	5.0	98571
NPTF 1/8 x 27	55	19	8.0	6.0	98572
NPTF 1/4 x 18	62	28	11.0	9.0	98574
NPTF 3/8 x 18	65	28	14.0	11.0	98576
NPTF 1/2 x 14	80	35	18.0	14.0	98578
NPTF 3/4 x 14	85	35	23.0	17.0	98580
NPTF 1" x 11.5	95	45	26.0	21.0	98582
NPTF 1.1/4 x 11.5	105	45	32.0	26.0	98584
NPTF 1.1/2 x 11.5	110	45	38.0	29.0	98586
NPTF 2" x 11.5	120	50	46.0	35.0	98588

### Form C, 35° Spiral Flute / spirale destra a 35°

NPTF 1/8 x 27	55	19	8.0	6.0	98772
NPTF 1/4 x 18	62	28	11.0	9.0	98774
NPTF 3/8 x 18	65	28	14.0	11.0	98776
NPTF 1/2 x 14	80	35	18.0	14.0	98778
NPTF 3/4 x 14	85	35	23.0	17.0	98780
NPTF 1" x 11.5	95	45	26.0	21.0	98782

#### Application:

##### for general use

- non abrasive material up to 900 N/mm<sup>2</sup>
- unalloyed and low alloyed steel
- for thread cutting by hand and machine

**Spiral Point:** for through holes

**Spiral Flute:** for blind holes

#### Applicazione:

##### per uso universale

- Materiali con buona trucidibilità fino a R 900 N/mm<sup>2</sup>
- Acciaio non legati e scarsamente legati
- per uso manuale e con macchina

**Forma B:** per fori passanti

**35° RSP:** per fori ciechi

