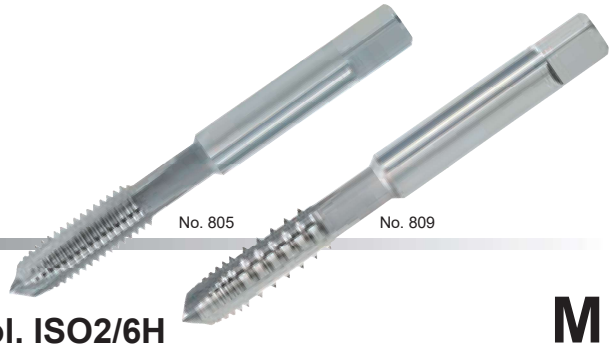
Machine Taps
metric ISO-thread DIN 13

Maschi a macchina corti
filettatura metrica ISO DIN 13

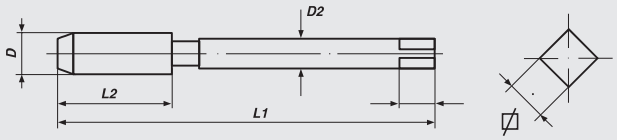


ISO 529 **Form B** **HSS-G** **Tol. ISO2/6H** **M**

Nominal Diameter D		L 1	L 2	D 2	⧄	Art.-No.
M	2 x 0.4	41.0	8.0	2.50	2.00	80516
M	2.5 x 0.45	44.5	9.5	2.80	2.24	80522
M	2.6 x 0.45	44.5	9.5	2.90	2.24	80524
M	3 x 0.5	48.0	11.0	3.15	2.50	80526
M	3.5 x 0.6	50.0	13.0	3.55	2.80	80528
M	4 x 0.7	53.0	13.0	4.00	3.15	80530
M	5 x 0.8	58.0	16.0	5.00	4.00	80534
M	6 x 1.0	66.0	19.0	6.30	5.00	80538
M	8 x 1.25	72.0	22.0	8.00	6.30	80542
M	10 x 1.5	80.0	24.0	10.00	8.00	80546
M	12 x 1.75	89.0	29.0	9.00	7.10	80550
M	14 x 2.0	95.0	30.0	11.20	9.00	80554
M	16 x 2.0	102.0	32.0	12.50	10.00	80558
M	18 x 2.5	110.0	37.0	14.00	11.20	80562
M	20 x 2.5	112.0	37.0	14.00	11.20	80566
M	22 x 2.5	118.0	38.0	16.00	12.50	80570
M	24 x 3.0	130.0	45.0	18.00	14.00	80574
M	27 x 3.0	135.0	45.0	20.00	16.00	80576
M	30 x 3.5	138.0	48.0	20.00	16.00	80578
with interrupted threads / con denti alternati						
M	3 x 0.5	48.0	11.0	3.15	2.50	80926
M	4 x 0.7	53.0	13.0	4.00	3.15	80930
M	5 x 0.8	58.0	16.0	5.00	4.00	80934
M	6 x 1.0	66.0	19.0	6.30	5.00	80938
M	7 x 1.0	66.0	19.0	7.10	5.60	80940
M	8 x 1.25	72.0	22.0	8.00	6.30	80942
M	10 x 1.5	80.0	24.0	10.0	8.00	80946
M	12 x 1.75	89.0	29.0	9.00	7.10	80950
M	14 x 2.0	95.0	30.0	11.20	9.00	80954
M	16 x 2.0	102.0	32.0	12.50	10.00	80958
M	18 x 2.5	110.0	37.0	14.00	11.20	80962
M	20 x 2.5	112.0	37.0	14.00	11.20	80966
M	22 x 2.5	118.0	38.0	16.00	12.50	80970
M	24 x 3.0	130.0	45.0	18.00	14.00	80974

Application:

for general use
- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through holes
- for thread cutting by hand and machine

Applicazione:

per uso universale
- Materiali con buona truciodibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per fori passanti
- per uso manuale e con macchina